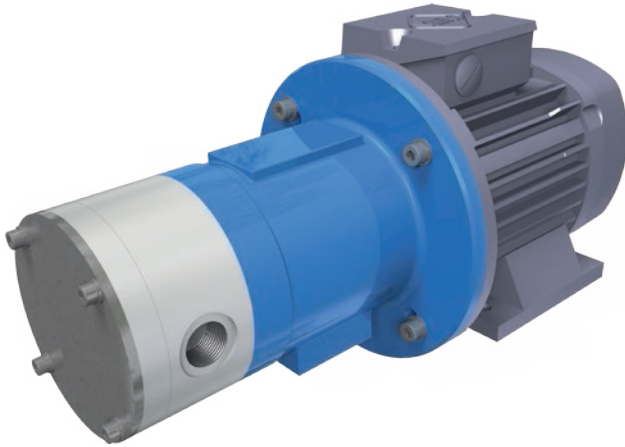


# MAGNETICALLY COUPLED ROTARY SLIDING VANE PUMP

## Series VANE-MAG MP

### MP 614 - 814 - 1014



#### PERFORMANCE DATA

Nominal speed:	1450 1/min / 1750 1/min
Nominal frequency:	50 Hz / 60Hz
Nominal flow rate:	
MP 614:	600 l/h / 750 l/h (165 US gph)
MP 814:	800 l/h / 1000 l/h (176 US gph)
MP 1014:	1000 l/h / 1200 l/h (264 US gph)
Discharge pressure, max.:	10 bar (145 psi)
Design pressure:	PN 10 bar (145 psi)
Temperature, max.:	65°C (149°F)
Viscosity, max.:	1000 mPa s
Density, max.:	1,9 kg/dm <sup>3</sup>

#### APPLICATIONS

The VANE-MAG® sliding vane pumps have proven their performance in every application that requires lower flow rates at high discharge pressure, when corrosive liquids must be metered.

Typical Applications:

- Water treatment especially precipitation, flocculation, sedimentation and neutralisation
- Metering pump in Biodiesel production
- Metering pump in laboratory environments
- Chemical dosing / metering applications
- Plant Engineering
- Equipment Engineering
- Pharmaceutical-, Medical-, Bio- Engineering

#### MATERIALS

Housing:	PP, PVDF, conductive PVDF
O-Rings:	EPDM, Viton, Kalrez
Rotor:	PVDF-FCR
Stator, Vanes::	CHG „SiC coated Graphite“
Bearings:	SiC

#### CONNECTIONS

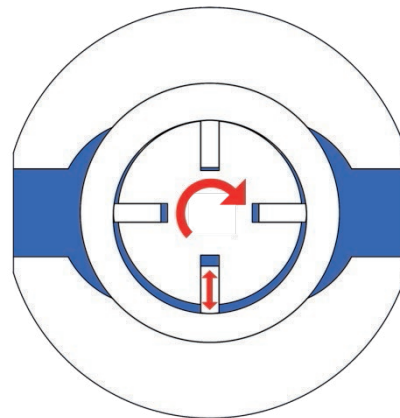
Threads:	G3/4" female, 3/4" NPT female
Lap Joint Flanges:	DN20 PN10, 3/4" ANSI

#### DESIGN FEATURES

- Positive displacement pump
- Rotary Sliding Vane Pump
- Corrosion resistant due to non-metallic materials
- Magnetically coupled
- Leak-Free
- Rugged
- Wet self-priming
- Compact block design
- Approximately no pulsation
- Middle to high discharge pressure
- Low volumetric flow rates
- Metering capable
- Pure liquids w/o any abrasive solids

#### PRODUCT DESCRIPTION

MARCH Series: VANE-MAG® MP pumps are rotary positive displacement pumps, magnetically coupled and made of non-metallic materials. Characteristic wise, rotary sliding vane pumps generate low volumetric flows with middle to high discharge pressures and approximately no pulsation. The operating principle is based on radial sliding vanes, which are rotating in an eccentric stator.

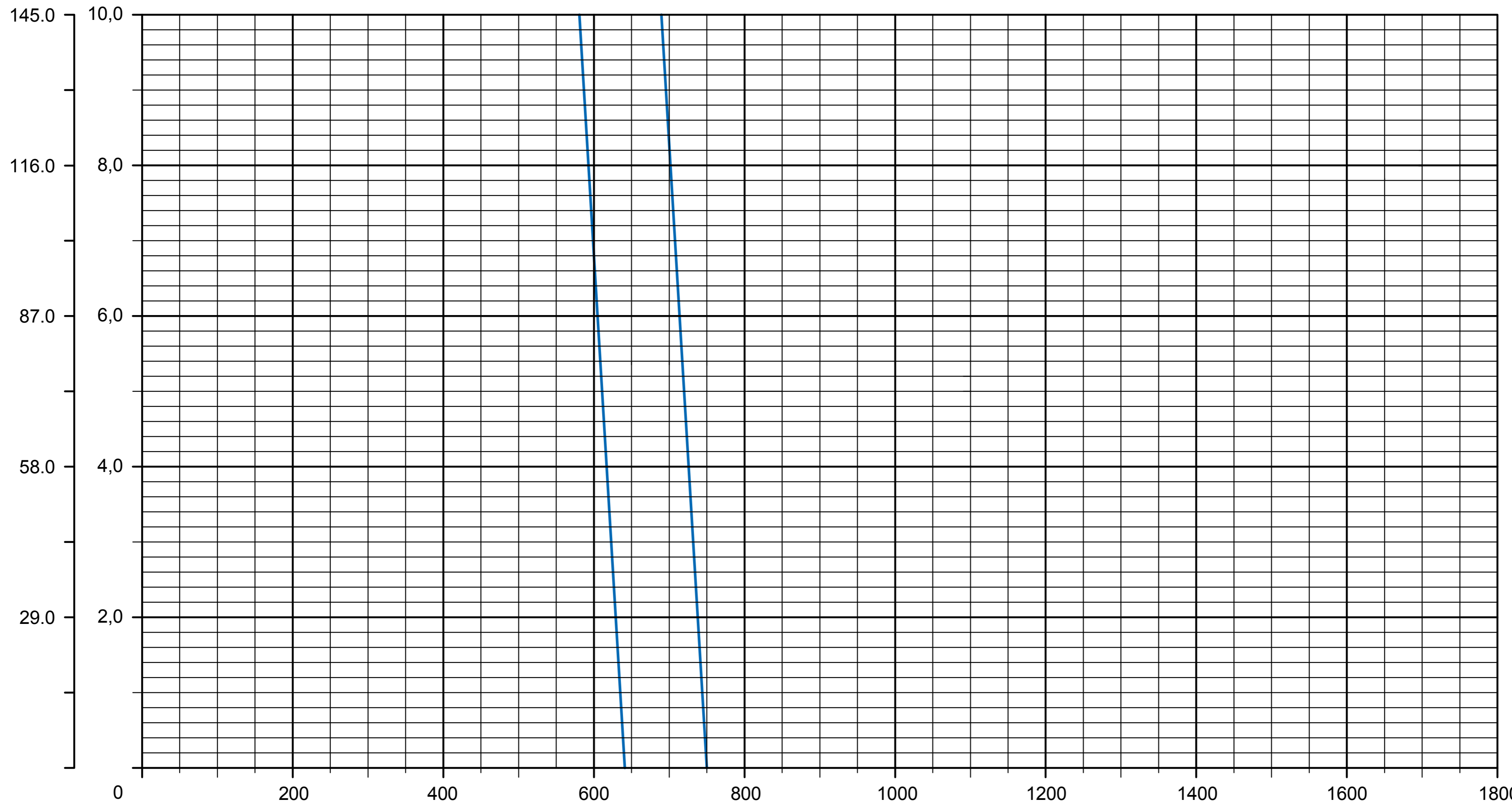


The pump housing is made of corrosion resistant solid block plastics like PP or PVDF. The motor power is transmitted by a frictional connection to the hydraulic part of the pumps by strong Neodymium-Permanent-Magnets. So the pump is able to work without any shaft seals, which guarantee a safe and maintenance-free transfer of the liquid without any leakage of corrosive, toxic and explosive fluids. Pumps for hazardous explosive areas, zone 1 or 2, can be made out of conductive PVDF.

#### MOTOR ADAPTION

EU Version:	IEC Size 80 B35, 0,55 - 0,75kW, 1500 1/min
US Version:	NEMA56C, 0.75 HP NEMA145TC, 1.0 HP 1750 1/min

H [psi] H [bar]



n [1/min]

A = 1450 1/min  
B = 1750 1/min

Q [l/h]

Q [U.S. GPM]



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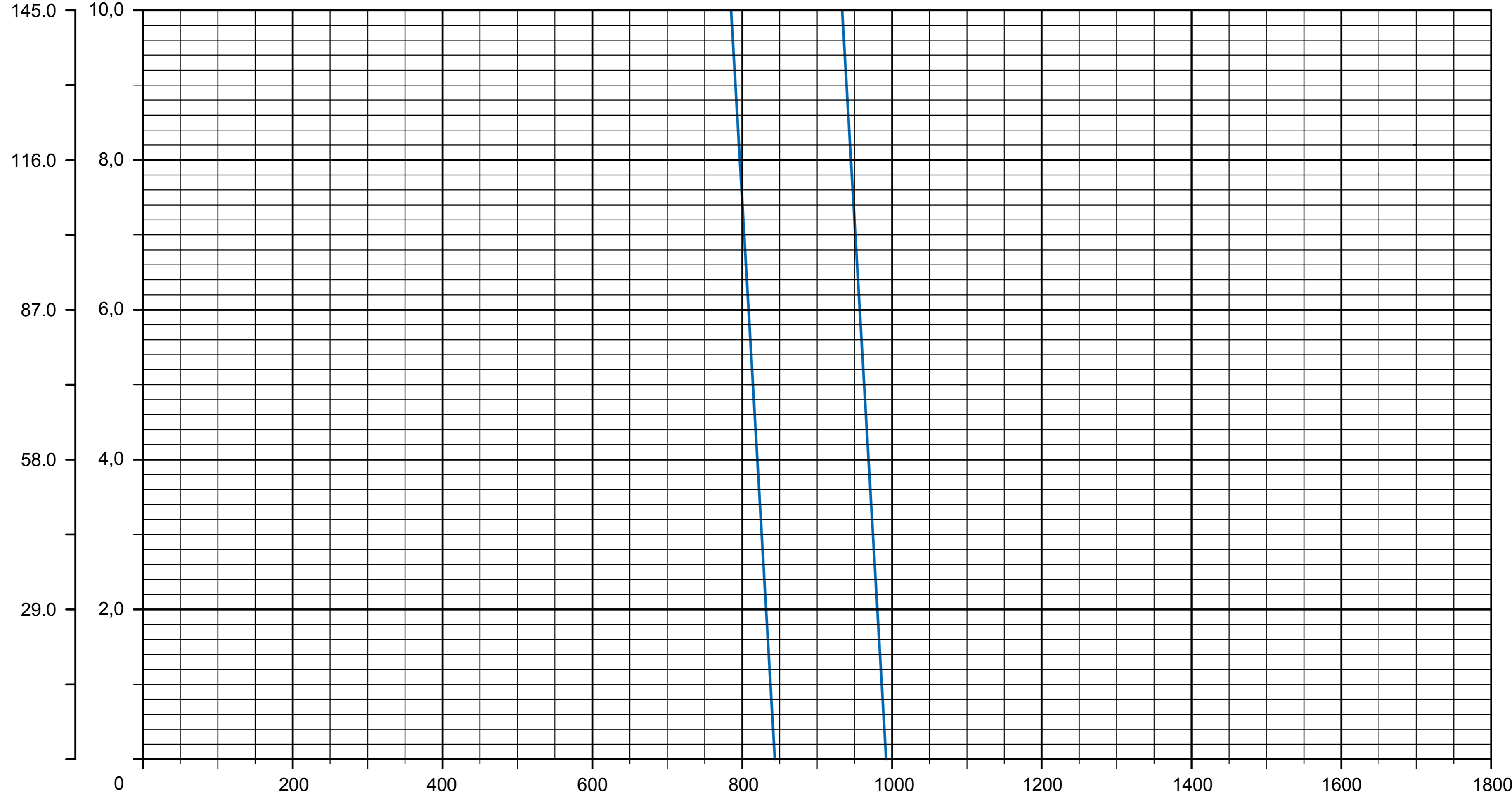
www.march-pumpen.com  
info@march-pumpen.com

KENNLINIEN / PERFORMANCE CURVES			
Series	VANE-MAG		
Pump Size	VANE-MAG MP 614		
Motor Power	0,55kW / 0.75HP		
Speed	1450 / 1750 1/min		
Fluid Viscosity	1 mm <sup>2</sup> /s	Fluid Density	1 kg/dm <sup>3</sup>

H [psi] H [bar]

n [1/min]

A = 1450 1/min  
B = 1750 1/min



0.88 1.76 2.64 3.52 4.4 5.28 6.16 7.04 7.93 Q [U.S. GPM]

KENNLINIEN / PERFORMANCE CURVES			
Series	VANE-MAG		
Pump Size	VANE-MAG MP 814		
Motor Power	0,75kW / 1.0HP		
Speed	1450 / 1750 1/min		
Fluid Viscosity	1 mm <sup>2</sup> /s	Fluid Density	1 kg/dm <sup>3</sup>



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H [psi] H [bar]

145.0 10,0

116.0 8,0

87.0 6,0

58.0 4,0

29.0 2,0

0

200

400

600

800

1000

1200

1400

1600

1800

Q [l/h]

0.88

1.76

2.64

3.52

4.4

5.28

6.16

7.04

7.93

Q [U.S. GPM]

n [1/min]

A = 1450 1/min

B = 1750 1/min

A

B

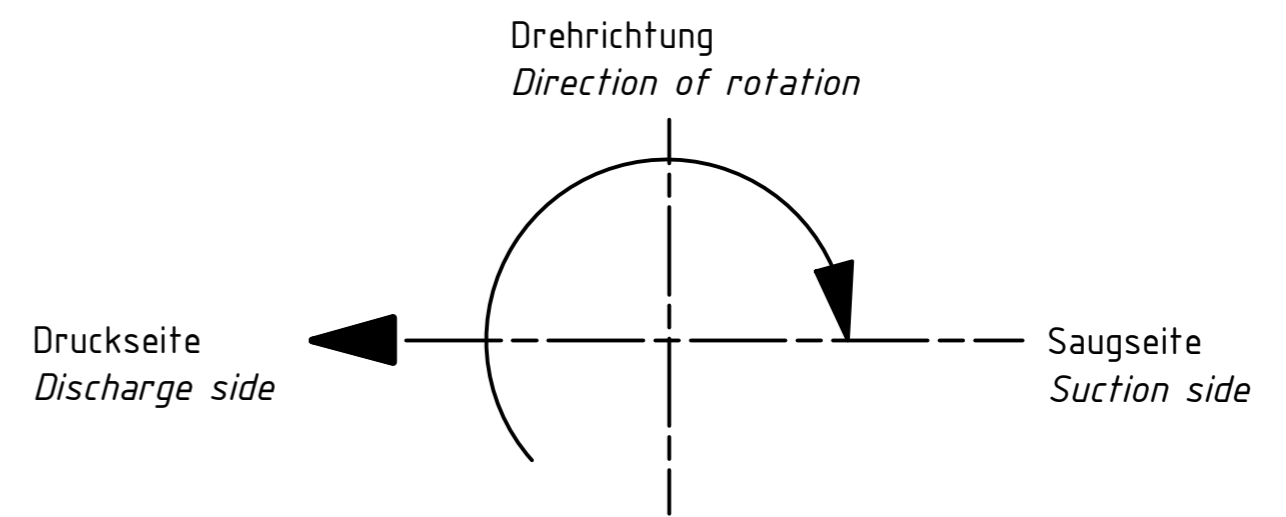
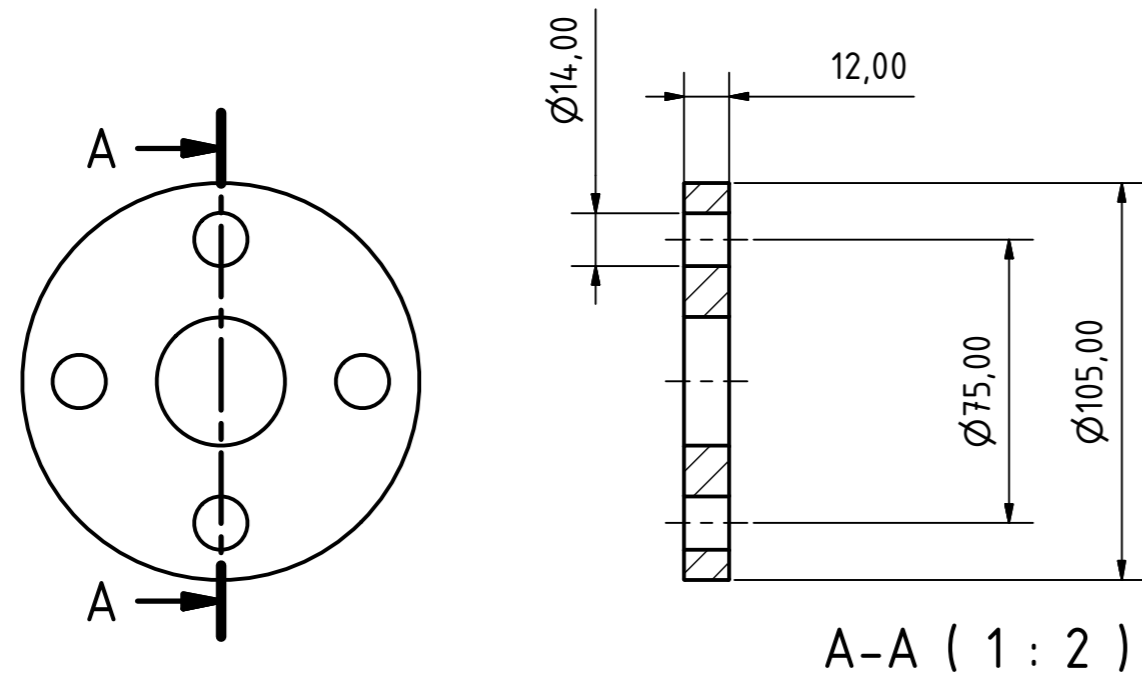
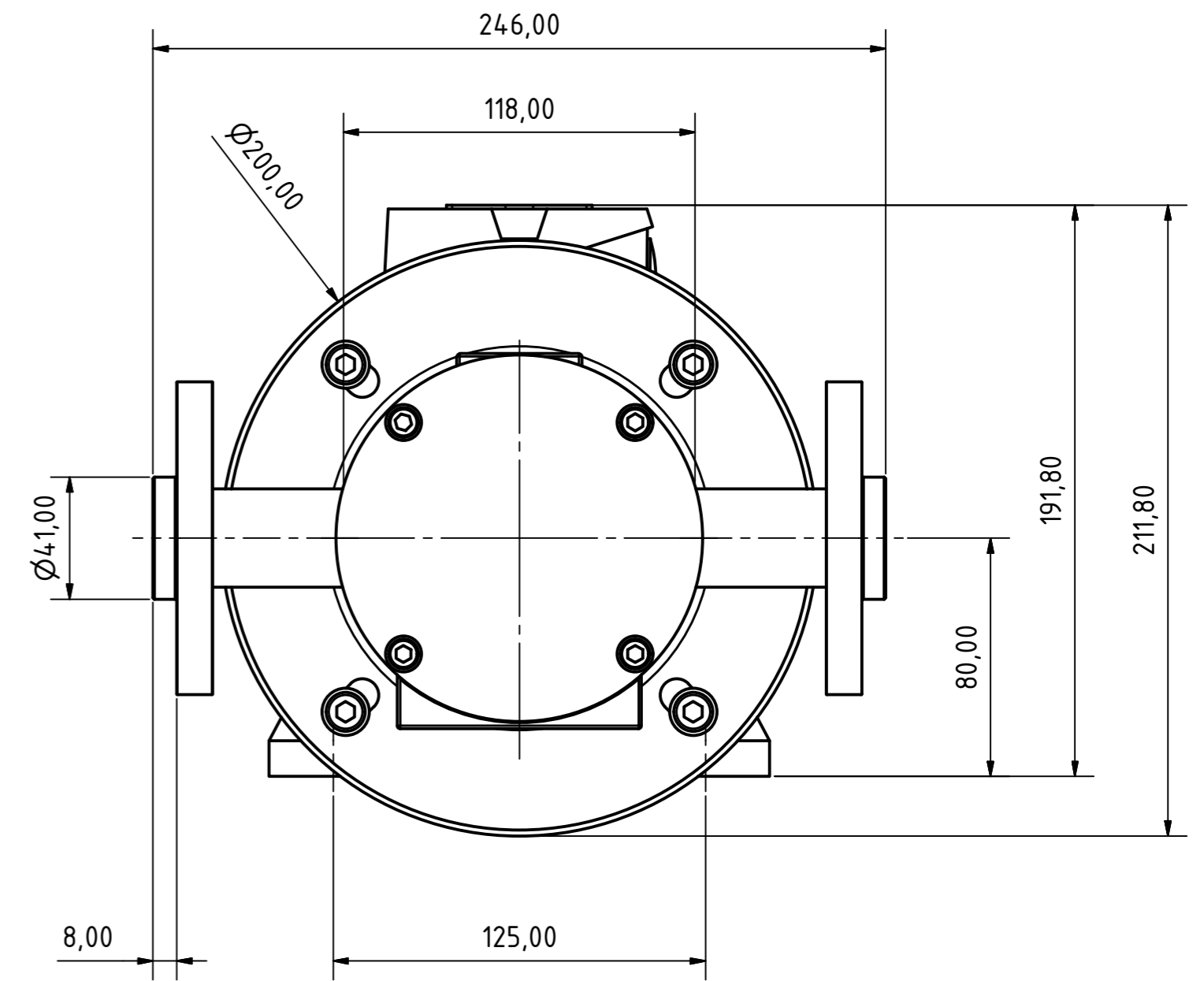
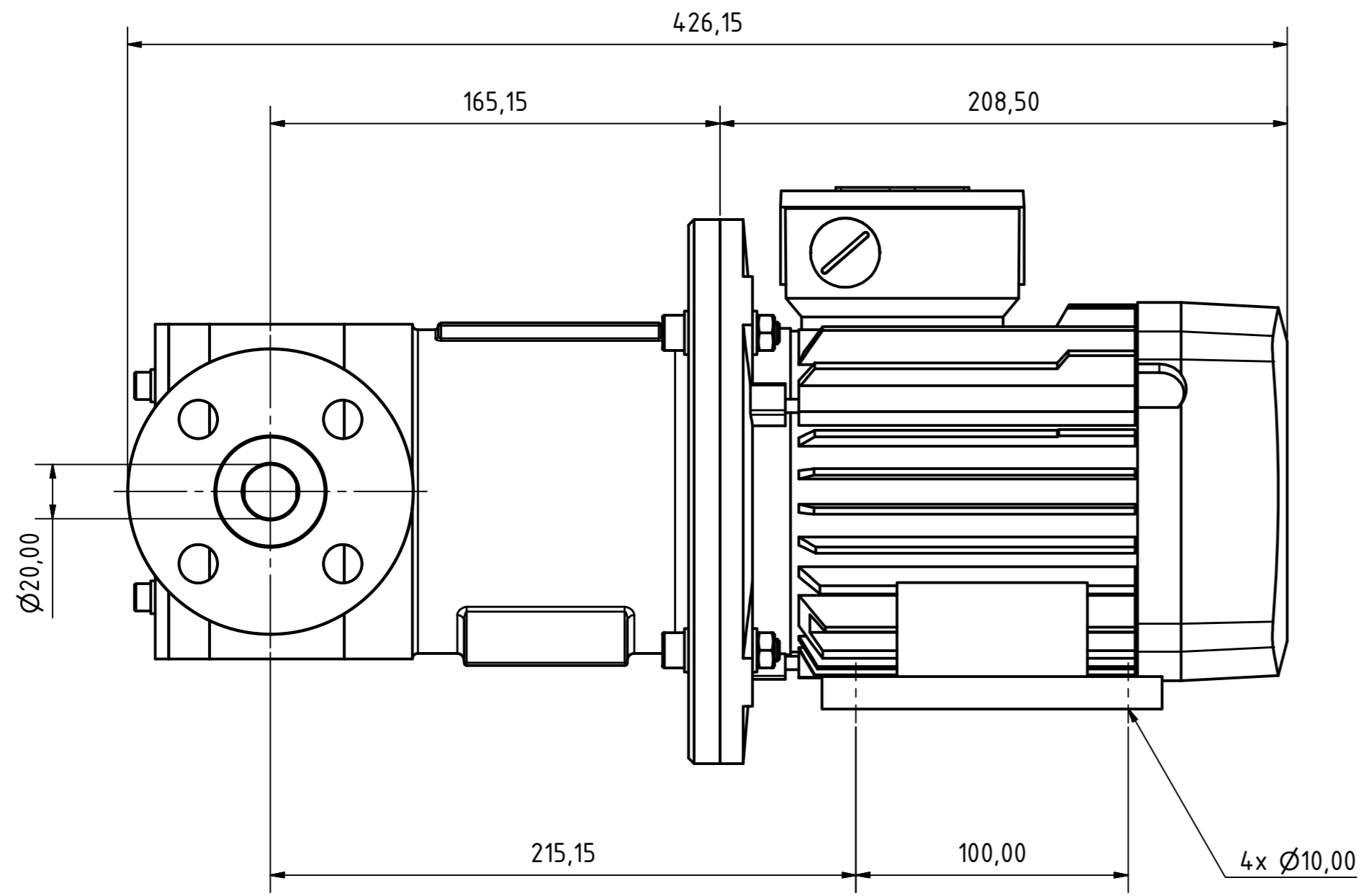


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KENNLINIEN / PERFORMANCE CURVES

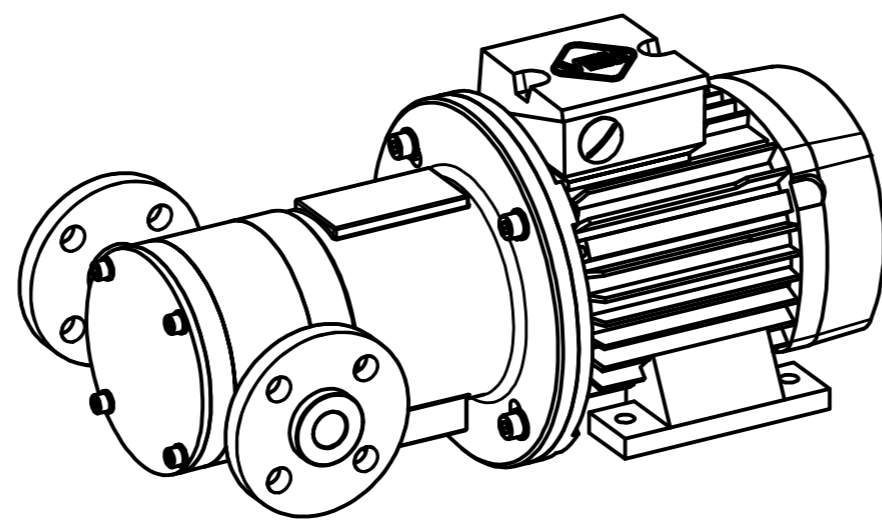
Series	VANE-MAG		
Pump Size	VANE-MAG MP 1014		
Motor Power	0,75kW / 1.0HP		
Speed	1450 / 1750 1/min		
Fluid Viscosity	1 mm <sup>2</sup> /s	Fluid Density	1 kg/dm <sup>3</sup>



**DIMENSIONS**  
mm [inch]

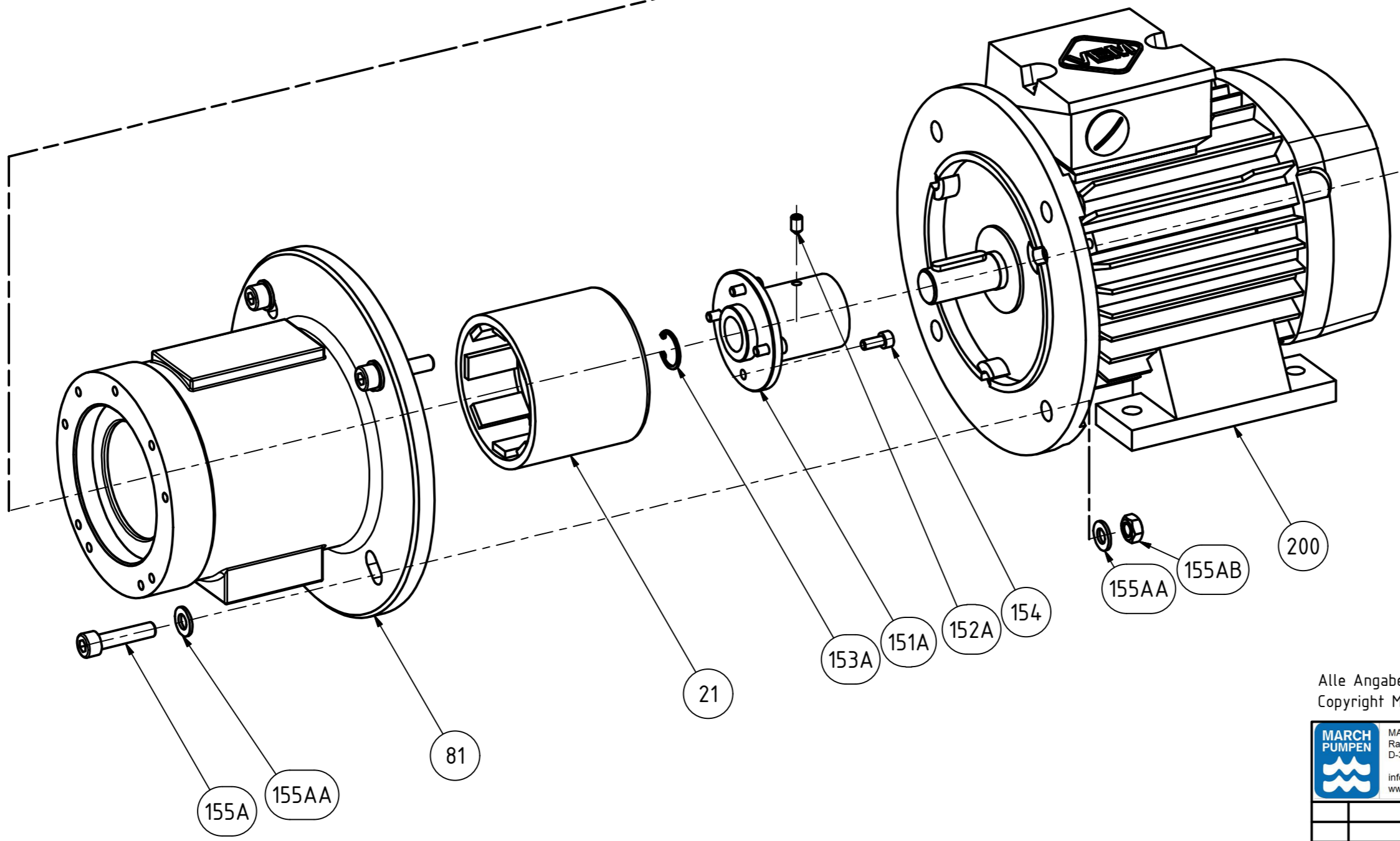
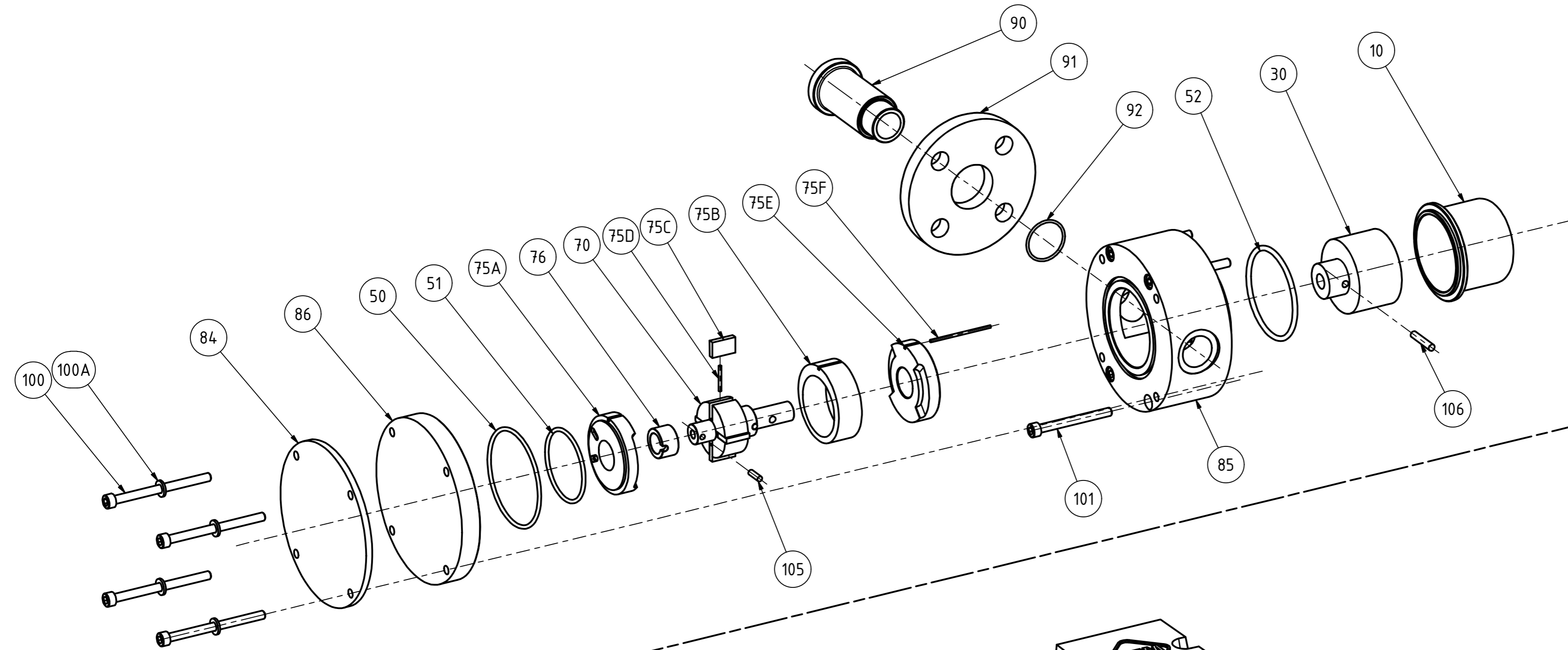
**DRIVE**  
TEFC three phase asynchronous squirrel cage electric motor  
acc. to IEC Standards  
Manufacturer: VEM  
Size: IEC80 B35, 0,55 – 0,75 kW, 1450 rpm

**CONNECTIONS**  
Lap Joint Flange DN20 PN10  
or  
G3/4" female



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		MARCH PUMPEN GmbH Rätthausstraße 2 D-35394 Gießen Tel.: (+49) (0)641-686806-0 Fax.: (+49) (0)641-686806-60		1:2		Pump weight: 15kg	
		Gezeichnet: 09.11.2018		Name: Lach		VANE-MAG MP 2G Range	
		Kontrolliert:				PPF - IEC80	
		Norm:				MP2G_PPFA_NEMA	
						1 A2	
Status	Änderungen	Datum	Name				



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	MARCH PUMPEN GmbH & Co.KG Rölltenstraße 2 D-35394 Gießen info@march-pumpen.com www.march-pumpen.com			Allgemeintoleranzen nach DIN ISO 2768-m Alle Kanten gratfrei	
	Gezeichnet 29.11.2018	Datum 29.11.2018		Name Lach	MPA 2G Range PPF IEC80 Gleitschieberpumpe / Sliding Vane Pump Explosionsdarstellung / Explosion view
Norm	Status	Änderungen	Datum	Name	EXP_MP2GR_PPF_IEC80
					1 A2